



## TOLL BRIDGE PROGRAM OVERSIGHT COMMITTEE (TBPOC) MEETING

10:00 a.m. Thursday, August 15, 2013

Joseph P. Bort MetroCenter

Lawrence D. Dahms Auditorium

101 8<sup>th</sup> Street, 1<sup>st</sup> Floor

Oakland, CA 94607

*The Toll Bridge Program Oversight Committee, created pursuant to California State Streets and Highway Code Section 30952.1, is tasked with project oversight and control over the State Toll Bridge Seismic Retrofit Program projects.*

This meeting is scheduled to be audiocast live on the Metropolitan Transportation Commission's (MTC)

Web site: [www.mtc.ca.gov](http://www.mtc.ca.gov)

### **AGENDA**

### **ACTION** **RECOMMENDED\*\***

#### 1. Update on San Francisco-Oakland Bay Bridge East Span Seismic Safety Project

##### a) Interim Bearing Retrofit Proposal\*

Committee Approval

*The Committee will be requested to authorize the installation of bearing shims to make the new East Span of the San Francisco-Oakland Bay Bridge seismically safe for traffic while a permanent replacement of broken bolts at Pier E2 is under construction. The committee will be presented with staff's interim retrofit proposals along with independent reviews of the proposal by the Federal Highway Administration and by two engineering consultants to the Bay Area Toll Authority (BATA).*

##### b) Bridge Opening Date Determination\*

Committee Approval

*The Committee will be presented with various bridge opening date scenarios, including information on construction schedules, construction risks, traffic volumes, and event schedules from around the region.*

##### c) Bridge Opening Events\*

Information

*The Committee will be presented with information on events related to bridge opening.*

## Toll Bridge Program Oversight Committee Agenda

August 15, 2013

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\* Attachment sent to committee members, key staff and others as appropriate. Copies will be available at the meeting.

\*\* All items on the agenda are subject to action and/or change by the Committee. Actions recommended by staff are subject to change by the Committee.

**Public Comment:** The public is encouraged to comment on agenda items by completing a request-to-speak card (available from staff) and passing it to the committee secretary. Public comment may be limited by any of the procedures set forth in Section 3.09 of MTC's Procedures Manual (Resolution No. 1058, Revised) if, in the chair's judgment, it is necessary to maintain the orderly flow of business.

**Meeting Conduct:** If this meeting is willfully interrupted or disrupted by one or more persons rendering orderly conduct of the meeting unfeasible, the Chair may order the removal of individuals who are willfully disrupting the meeting. Such individuals may be arrested. If order cannot be restored by such removal, the members of the committee may direct that the meeting room be cleared (except for representatives of the press or other news media not participating in the disturbance), and the session may continue.

**Record of Meeting:** This meeting will be recorded. Audiocasts are maintained on MTC's Web site for public review for at least one year.

## *Memorandum*

**TO:** Toll Bridge Program Oversight Committee **DATE:** August 14, 2013  
(TBPOC)

**FR:** Program Management Team

**RE:** Agenda No. - 1a  
Item – Interim Bearing Retrofit Proposal

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### **Recommendation:**

The Committee is requested to authorize the installation of bearing shims to make the new East Span of the San Francisco-Oakland Bay Bridge seismically safe for traffic while a permanent replacement of broken bolts at Pier E2 is under construction.

### **Discussion:**

On July 10, 2013 at a meeting of the Bay Area Toll Authority (BATA), members of the Toll Bridge Program Oversight Committee (TBPOC) briefed BATA commissioners on findings contained in the recently released report on the high-strength steel bolts used on the new Bay Bridge East Span. A key focus was the ongoing effort to retrofit Pier E2 where the bolt failure occurred. The fabrication and installation of a reinforcing steel saddle retrofit is forecast for completion in December of this year.

The Toll Bridge Seismic Safety Peer Review Panel (TBSSPRP) provided a graphic showing the superior strength of the new East Span design compared to the old East Span, and supported a proposal for an interim fix at Pier E2. The TBPOC asked the Federal Highway Administration (FHWA) and two preeminent bridge engineers from the firms of Buckland & Taylor, Ltd., and Modjeski and Masters to review this recommendation.

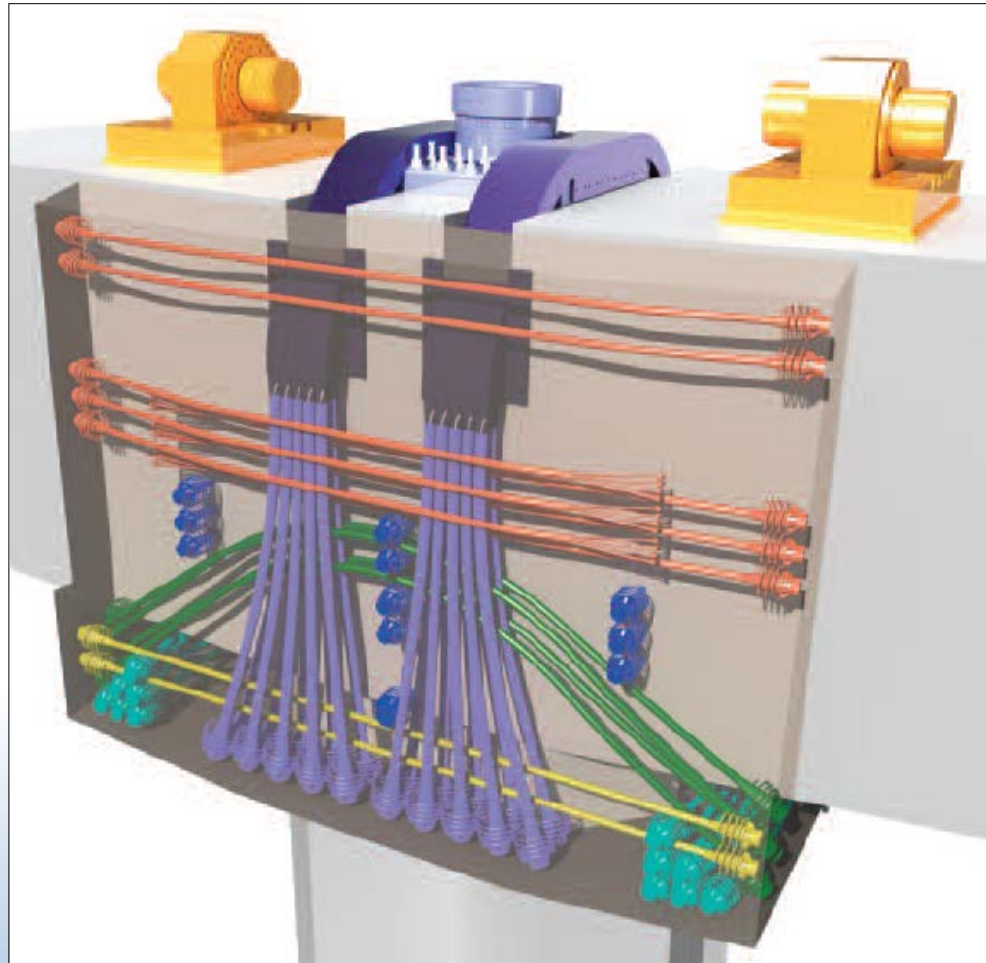
All reviews have reached the same and unequivocal conclusion that the interim retrofit will adequately protect and allow for the opening of the new East Span while the permanent retrofit is under construction.

These reports can be found at [http://www.mtc.ca.gov/news/press\\_releases/rel617.htm](http://www.mtc.ca.gov/news/press_releases/rel617.htm)

# Item 1a – Permanent Shear Key Retrofit Status and Interim Bearing Retrofit

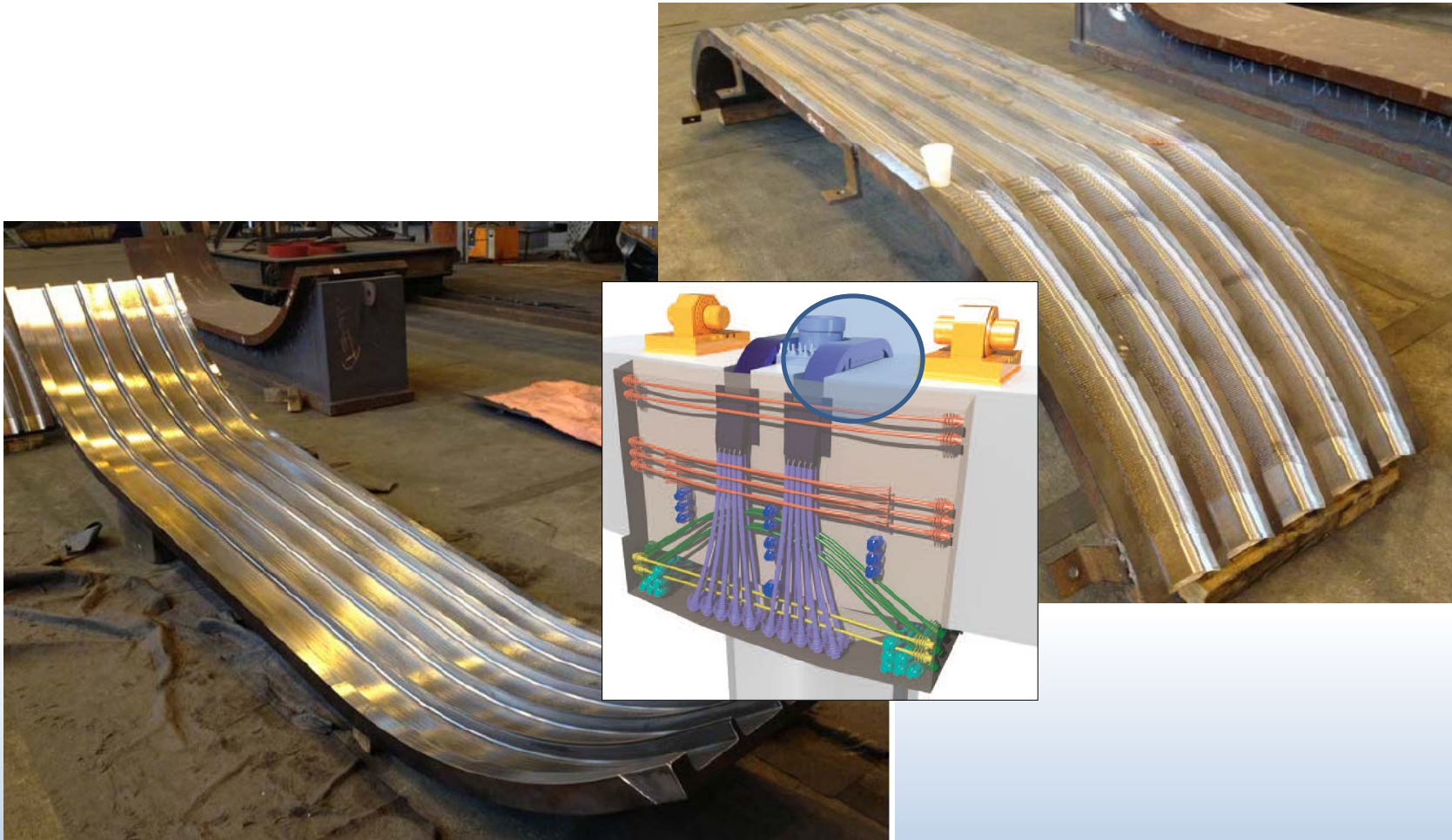


# Permanent Shear Key Retrofit Status

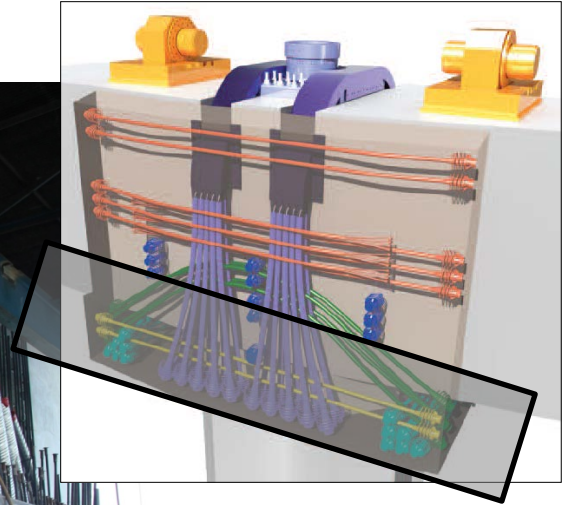




# Permanent Shear Key Retrofit Status



# Permanent Shear Key Retrofit Status



THE SAN FRANCISCO-OAKLAND  
**BAY BRIDGE**  
SEISMIC SAFETY PROJECT

CALTRANS BAY AREA TOLL AUTHORITY CALIFORNIA TRANSPORTATION COMMISSION

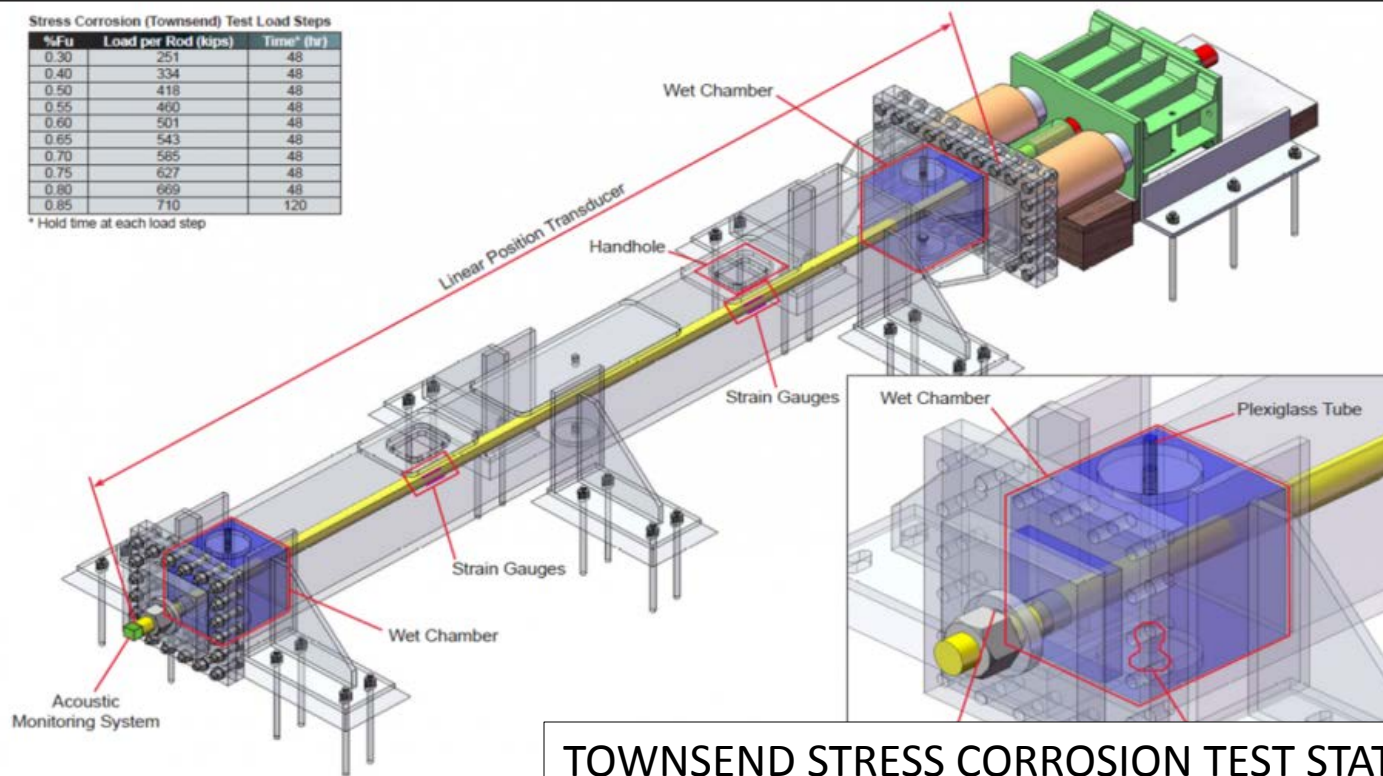


# Stress Corrosion Testing Status

Stress Corrosion (Townsend) Test Load Steps

%Fu	Load per Rod (kips)	Time* (hr)
0.30	251	48
0.40	334	48
0.50	418	48
0.55	460	48
0.60	501	48
0.65	543	48
0.70	585	48
0.75	627	48
0.80	669	48
0.85	710	120

\* Hold time at each load step

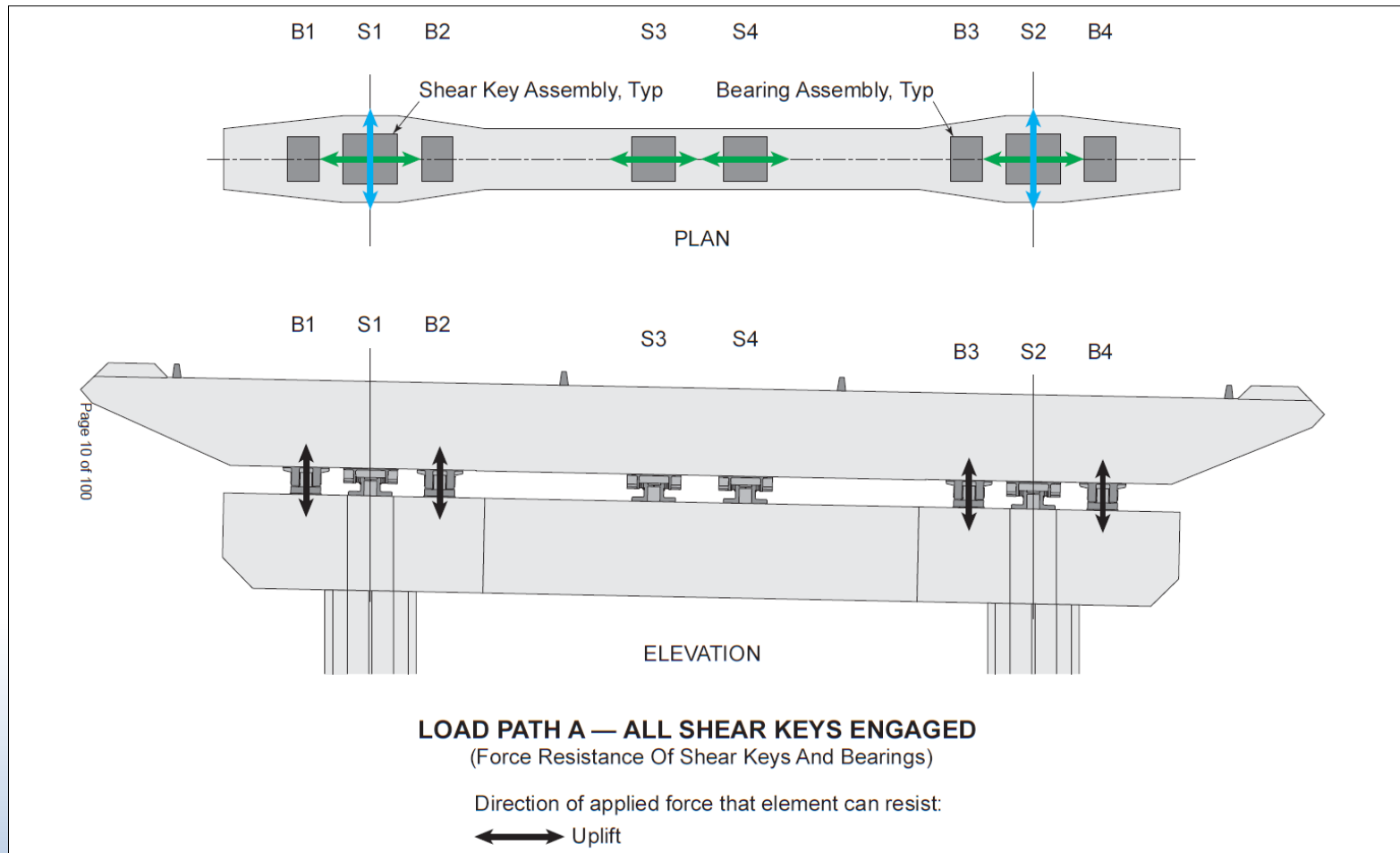


## TOWNSEND STRESS CORROSION TEST STATUS

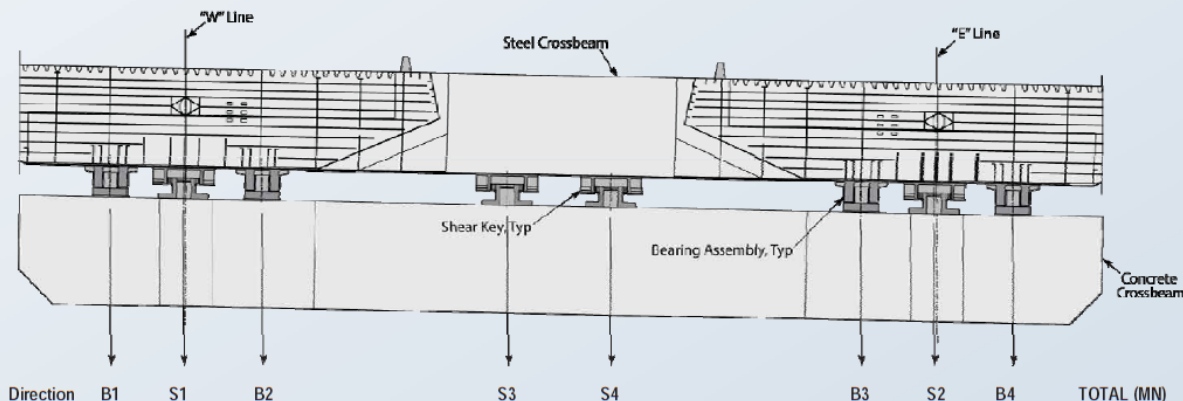
- 3 RODS FROM 2010 CURRENTLY UNDERGOING TESTING
- ROD 1 AT .7f<sub>u</sub>, DAY 14, NO FRACTURE
- ROD 2 AT .6f<sub>u</sub>, DAY 10, NO FRACTURE
- ROD 3 AT .5f<sub>u</sub>, DAY 6, NO FRACTURE



# Interim Bearing Retrofit



# Interim Bearing Retrofit

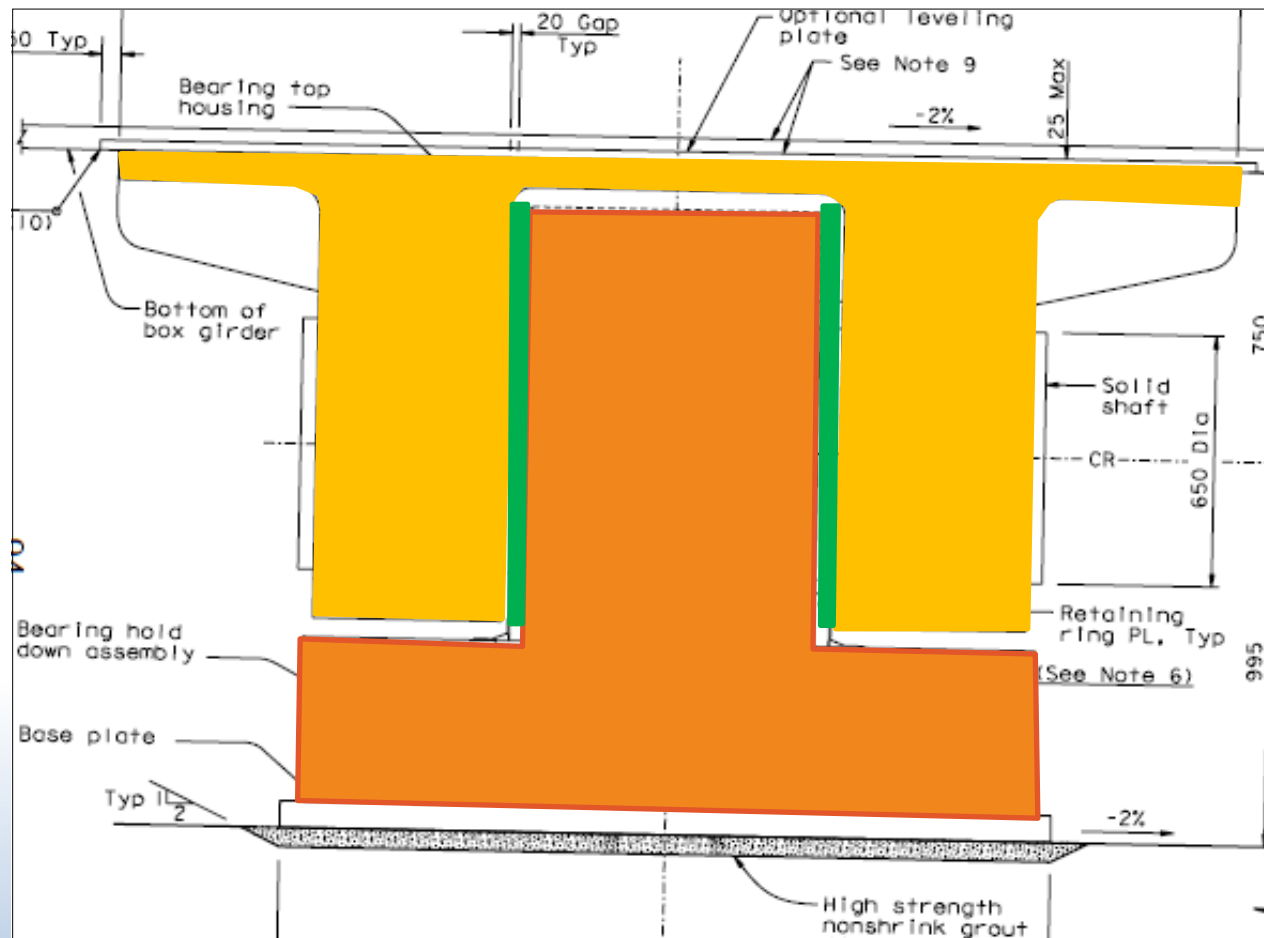


DEMAND	FACTOR											
	SEISMIC DEMAND FOR SEISMIC SAFETY EVALUATION (SEE) EARTHQUAKE	Long									50	
		Trans									120	
CAPACITY	LOAD PATH A: (ALL SHEAR KEYS ENGAGED)	Long	0(a)	42	0(a)	0(c)	0(c)	0(a)	42	0(a)	84	168%
		Trans	0(b)	42	0(b)	42	42	0(b)	42	0(b)	168	140%
	LOAD PATH B: (ALL SHEAR KEYS DISCOUNTED) (BEARINGS ENGAGED)	Long	15	0	15	0	0	15	0	15	60	120%
		Trans	30	0	30	0	0	30	0	30	120	100%
	LOAD PATH C: (INTERIM SHIM OF BEARINGS) (S1 & S2 SHEAR KEYS DISCOUNTED)	Long	15	0	15	0(c)	0(c)	15	0	15	60	120%
		Trans	30	0	30	42	42	30	0	30	204	170%

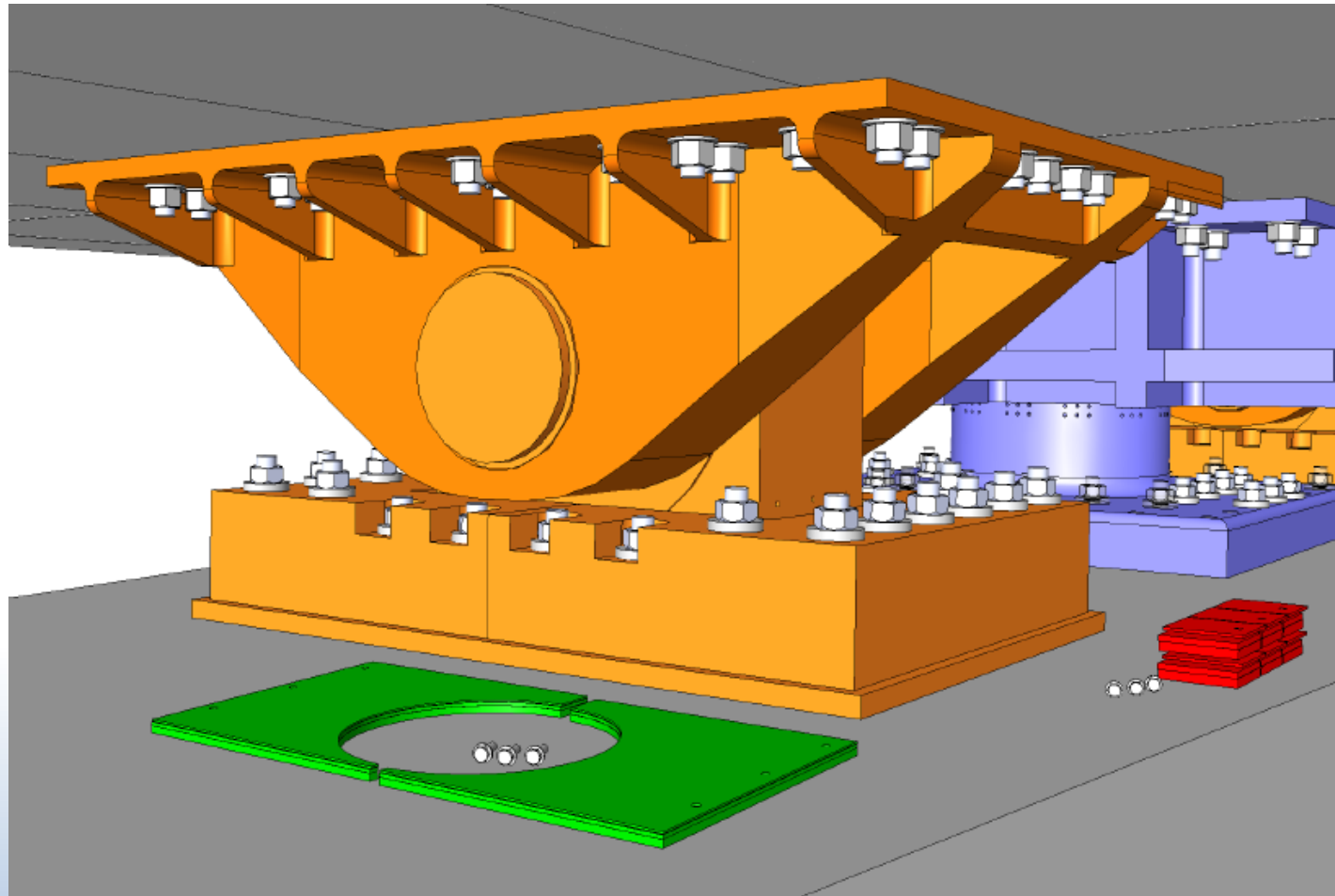
- 30 mm gap in the longitudinal direction. Bearing (B1, B2, B3, and B4) engage after 30 mm gap is closed by displacement.
- 20 mm gap in the transverse direction. Bearing (B1, B2, B3, and B4) engage after 20 mm gap is closed by displacement.
- 43 mm gap filled with neoprene open cell. Shear Keys (S3 and S4) engage in the longitudinal direction after 43 mm gap is closed by displacement.



# Interim Bearing Retrofit

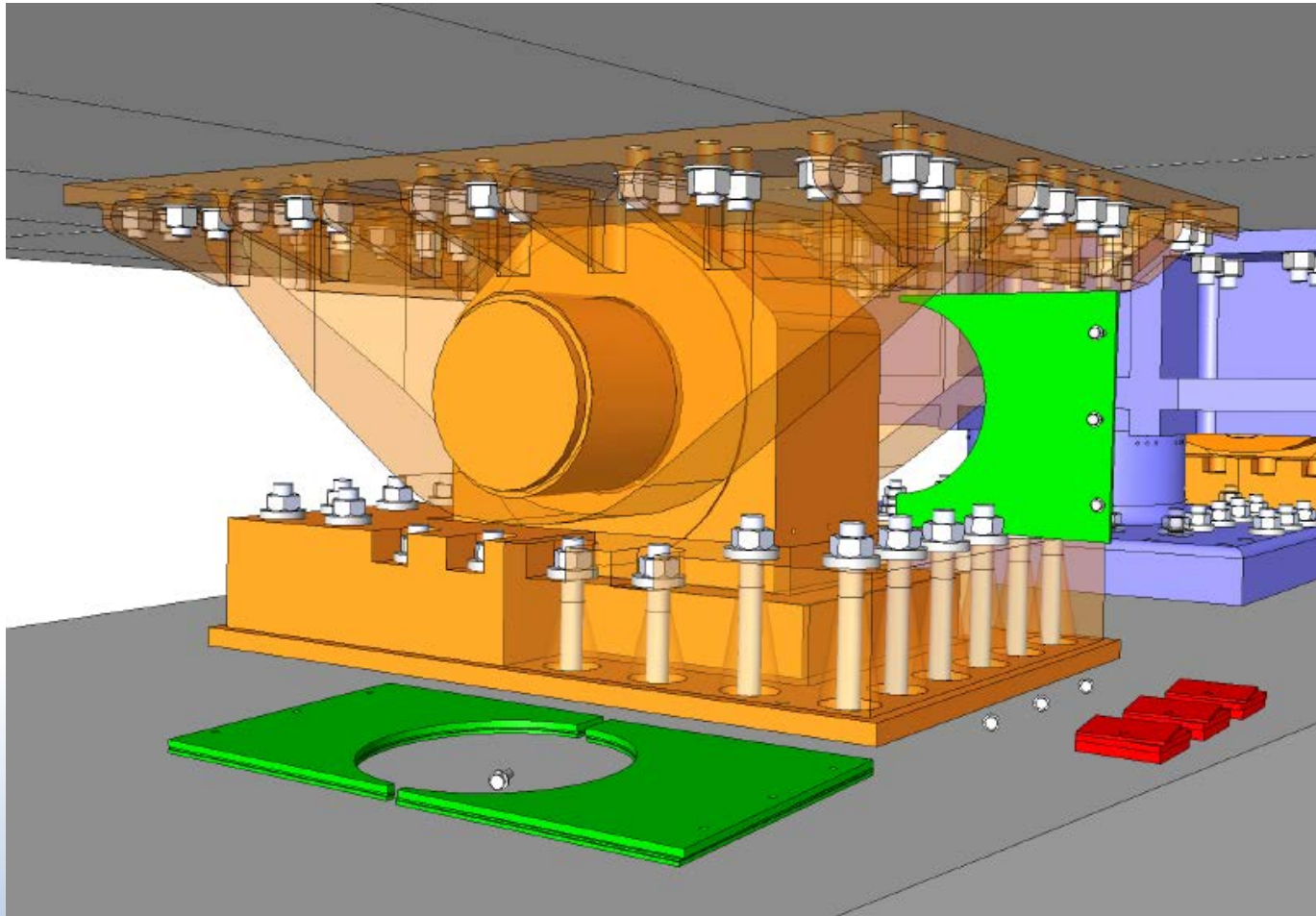


# Interim Bearing Retrofit

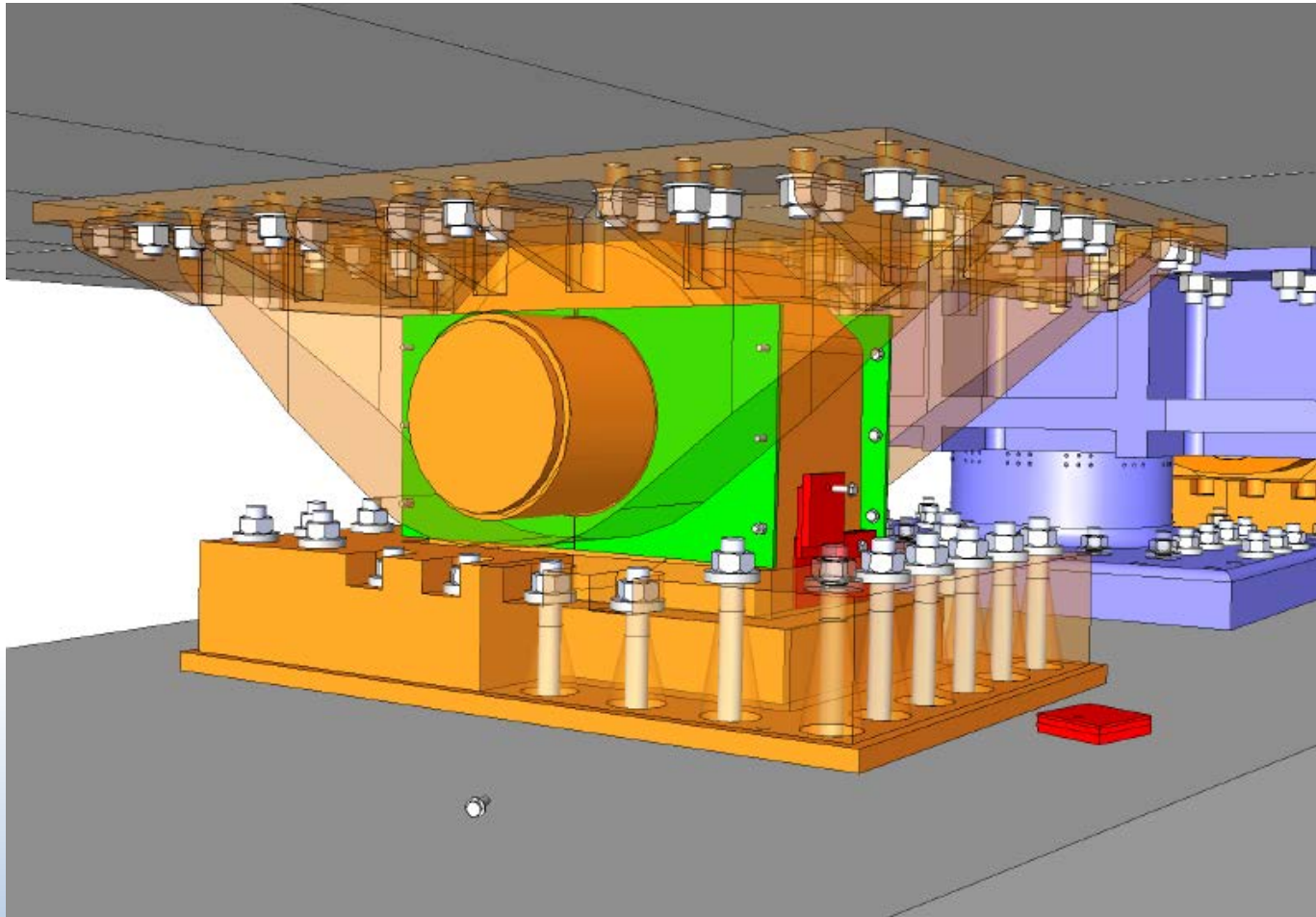




# Interim Bearing Retrofit



# Interim Bearing Retrofit



# FHWA Comment



# Buckland & Taylor

## Independent Review Summary

Peter Taylor, P.E.

Brian Morgenstern, P.E.





# ISSUE

Capacity (strength) of horizontal  
connection of superstructure to top of  
Pier E2

Horizontal – Longitudinal, Transverse

# Stages

1. As designed
2. Present
3. Temporary (shimmed bearings)
4. Final

# Participating Components

## > Longitudinal Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1			
2			
3			
4			

# Participating Components

## > Longitudinal Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1	✓	Gap	Gap
2			
3			
4			



# Participating Components

## > Longitudinal Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1	✓	Gap	Gap
2	Minor	Gap	Gap
3			
4			

# Participating Components

## > Longitudinal Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1	✓	Gap	Gap
2	Minor	Gap	Gap
3	Minor	Gap	✓
4			

# Participating Components

## > Longitudinal Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1	✓	Gap	Gap
2	Minor	Gap	Gap
3	Minor	Gap	✓
4	✓	Gap	Gap

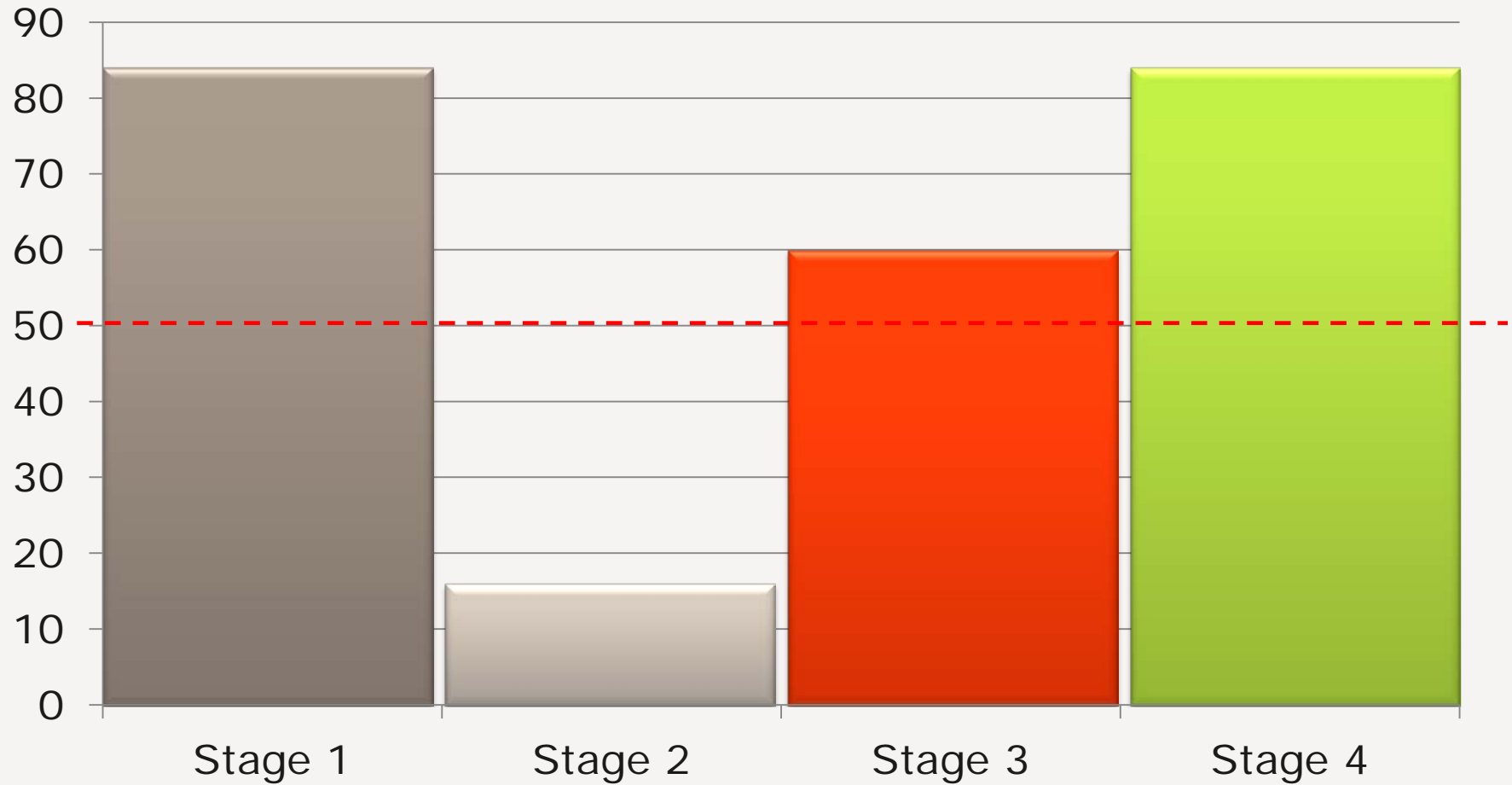
# Participating Components

## > Transverse Connection

Stage	Participating Components		
	Shear Keys		Bearings
	S1, S2	S3, S4	B1, B2, B3, B4
1	✓	✓	Gap
2	Minor	✓	Gap
3	Minor	✓	✓
4	✓	✓	Gap

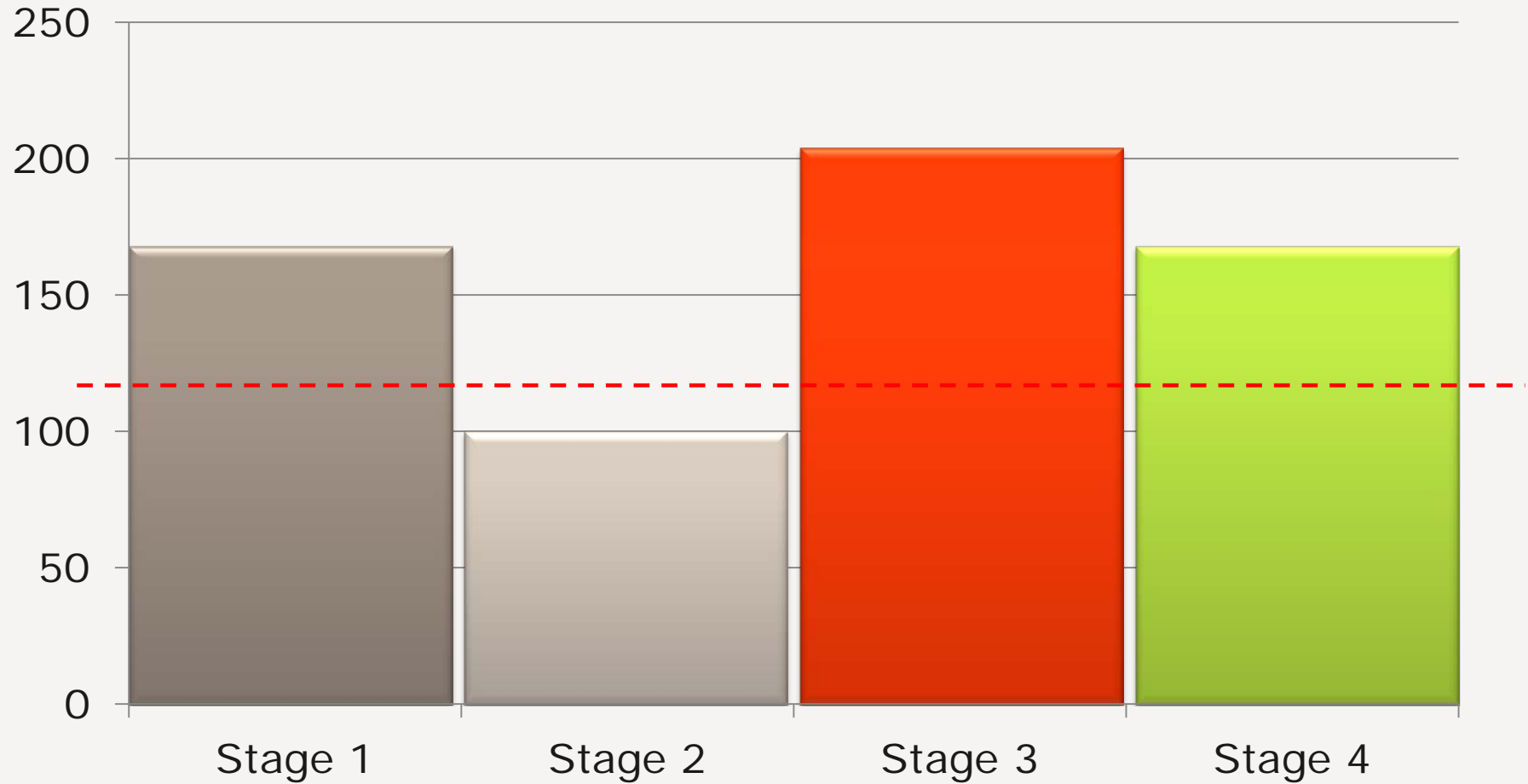
# Mobilized Capacity

## Longitudinal



# Mobilized Capacity

## Transverse





# Conclusion

- › The proposal to temporarily shim the bearings is sound.

# **Modjeski and Masters**

## Independent Review Summary

Dr. John Kulicki

Dr. Thomas Murphy

# Investigation Summary

- Independently verified capacities of shear keys and bearings
- Reviewed all portions of the structure affected by the change in load path
- Evaluated design of shims and behavior of shimmed bearings
- In-depth, thorough review of both the concept and the execution

# Bearing Capacities

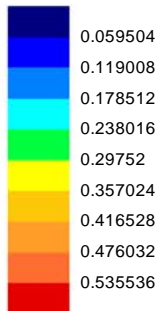
- Basic and refined analyses of the bearings and interfaces
- Independently arrived at similar capacities

Loadcase: 1:Increment 1

Results file: Bearing Lower Housing Restraint Refined 2.mys

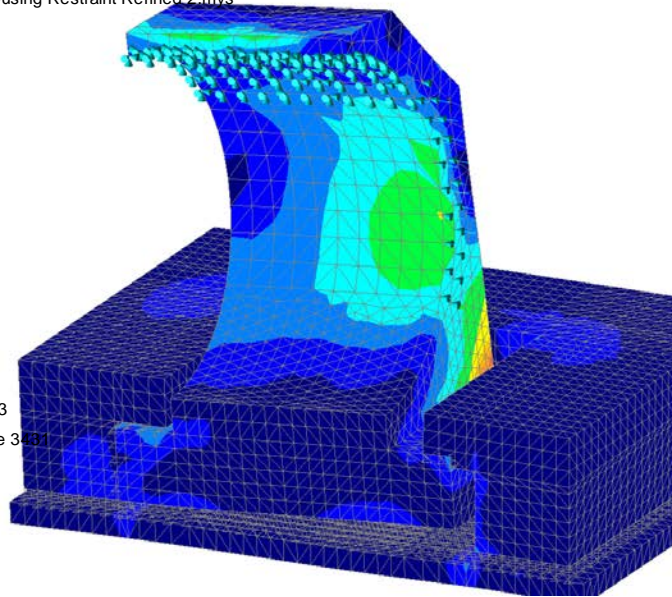
Entity: Stress - Solids

Component: SE



Maximum 0.5365 at node 2513

Minimum 0.964063E-3 at node 34831



# Shear Key Capacities

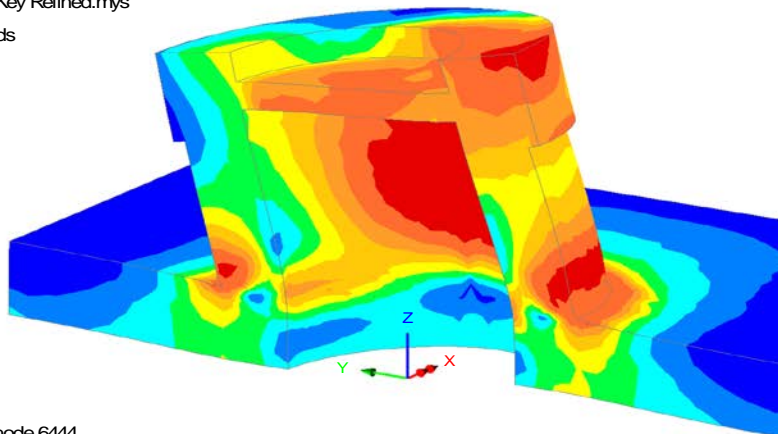
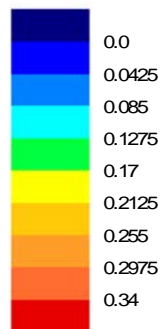
- New load path places different demands on remaining shear keys (S3 & S4)
- Basic and refined analyses performed
- Large reserved capacity available

Loadcase: 20:Increment 20 Load Factor = 1.00000

Results file: Shear Key Refined.mys

Entity: Stress - Solids

Component: SE

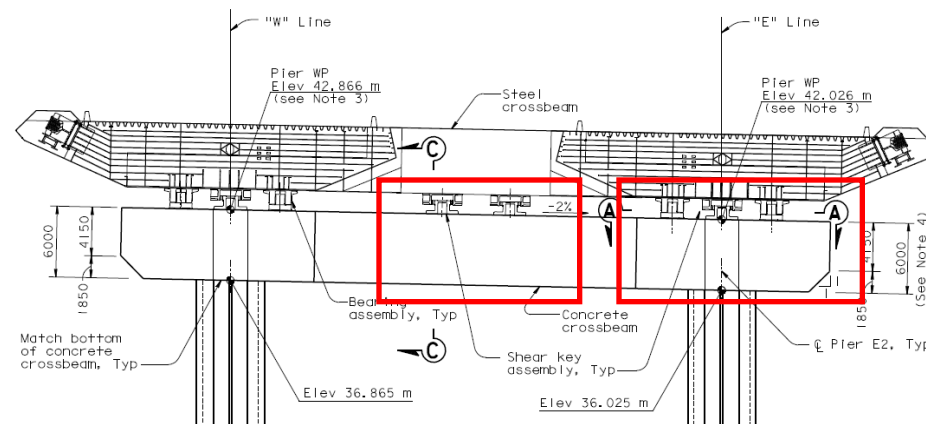


Maximum 0.345 at node 6444

Minimum 2.31343E-3 at node 5823

# OBG and Pier Strut Capacities

- Evaluate steel box girder and concrete pier strut for changes in load path
- In all cases capacities available far greater than demands





# Conclusions

- The concept is simple, but very effective
- Provides the required strength, plus a significant reserve
- Results in a redundant load path which further enhances safety
- Poses no risk to the bridge in the short or long term

# TBPOC Recommendation

- Staff recommends the installation of bearing shims to make the new East Span of the San Francisco-Oakland Bay Bridge seismically safe for traffic while a permanent replacement of broken bolts at Pier E2 is under construction.



## *Memorandum*

**TO:** Toll Bridge Program Oversight Committee **DATE:** August 14, 2013  
(TBPOC)

**FR:** Program Management Team

**RE:** Agenda No. - 1b  
Item – Bridge Opening Date Determination

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**Recommendation:**

The Committee is requested to approve a 5-day closure of the bridge from the evening of Wednesday, August 28 to the morning of Tuesday, September 3 to complete bridge opening activities.

**Discussion:**

In light of the positive conclusions of the reviews of the interim bearing retrofit proposal, it is possible to safely open the new bridge prior to completion of the permanent Pier E2 bolt repairs.

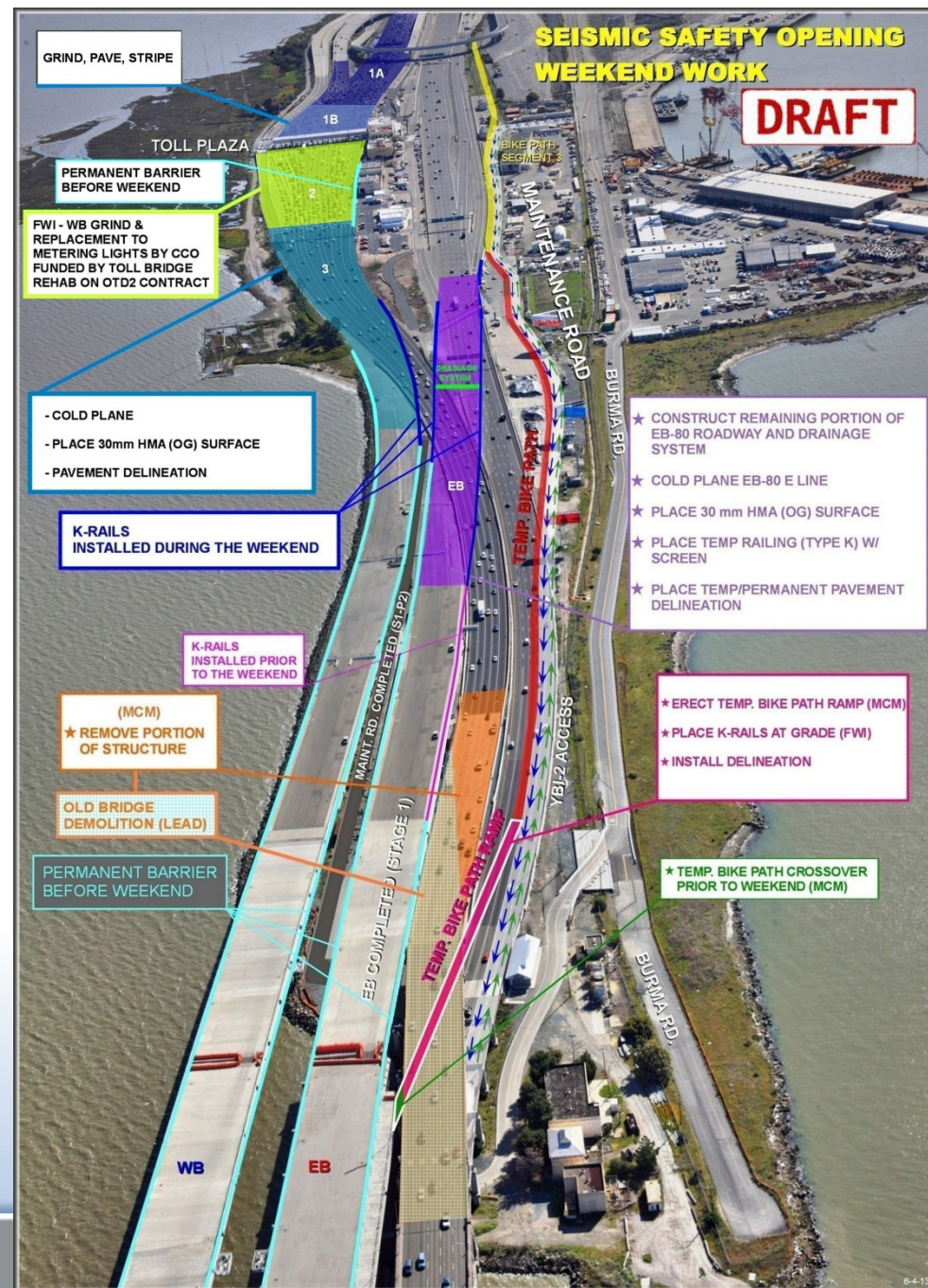
Staff will present information regarding construction activities and schedule necessary to open the new bridge to traffic, historic traffic volumes, and a schedule of events around the region to help determine an appropriate weekend to open the new East Span to traffic.

# Item 1b – Bridge Opening Date Determination



# Opening Construction Activities - Oakland

- Roadway Realignment
  - Paving
  - Striping
  - Drainage
  - Barriers
- Bridge Demolition
- Bike Path Construction



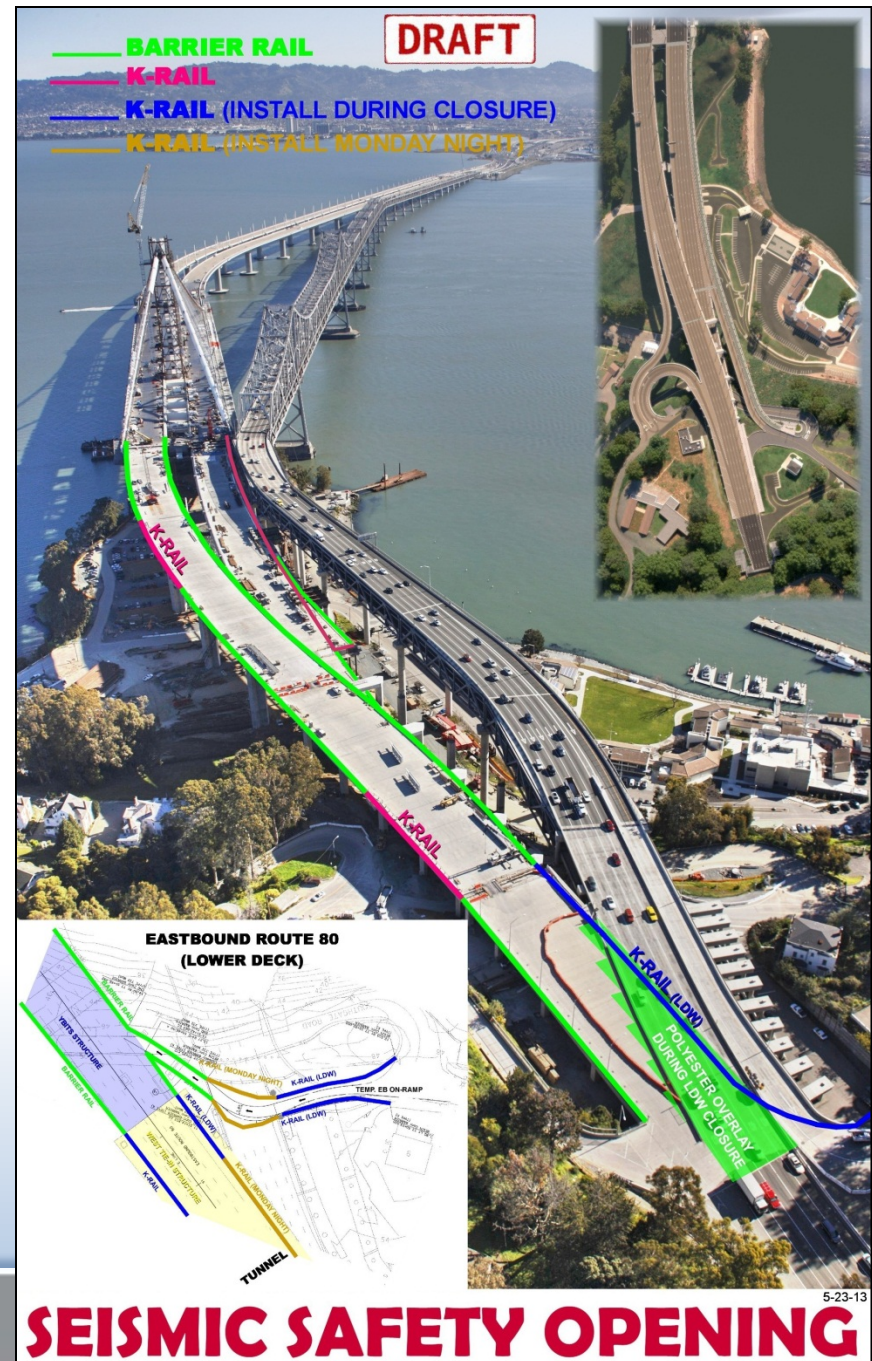
THE SAN FRANCISCO-OAKLAND  
**BAY BRIDGE**  
 SEISMIC SAFETY PROJECT

CALTRANS BAY AREA TOLL AUTHORITY CALIFORNIA TRANSPORTATION COMMISSION



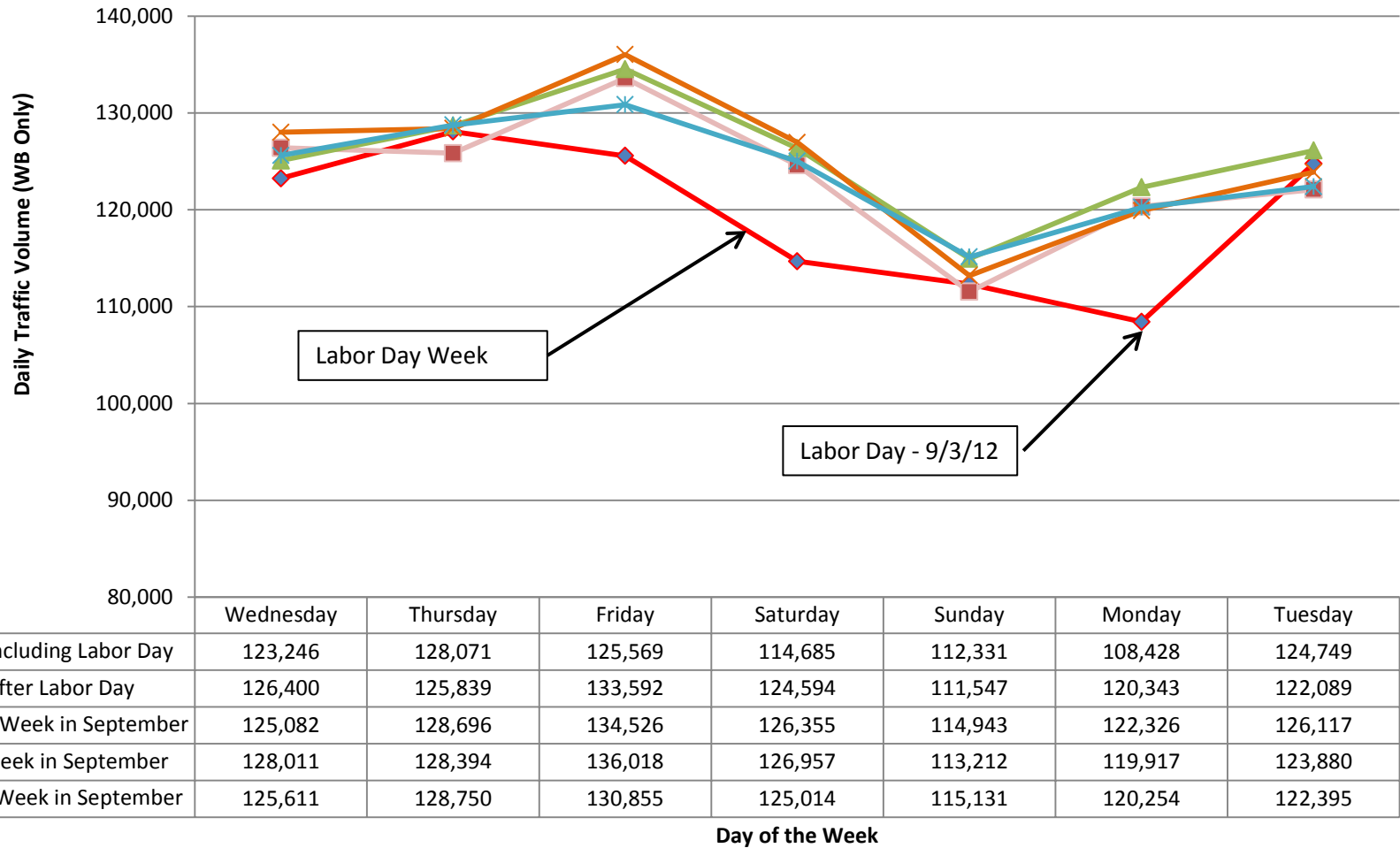
# Opening Construction Activities - YBI

- Roadway Realignment
  - Paving
  - Striping
  - Barriers
























































# Traffic Volumes

## SFOBB Westbound Daily Volume for September 2012





# Bridge Closure Options/Events Calendar

Wednesday	Thursday	Friday	Saturday	Sunday	Monday	Tuesday
28 Aug	29	30 	31  	1 Sep 	2  Labor Day	3 
Bridge Closure Option #1 – PM Wed 28 Aug to AM Tues 3 Sep						
4 	5  	6  	7    	8    	9 	10  
11 	12 	13	14   	15   	16 	17  
18 	19  	20 	21  	22   	23 	24  
Bridge Closure Option #2 – PM Wed 18 Sep to AM Tues 24 Sep						
25  	26  	27 	28 	29  	30	1 Oct

# Coordination

- Contractors
- Cities of Oakland and San Francisco
- BART
- CHP
- Treasure Island
- Others



# TBPOC Recommendation

- Staff recommends a 5-day closure of the bridge to complete construction.
- Staff recommends closing the bridge over Labor Day Weekend from the evening of Wednesday, August 28 to the morning of Tuesday, September 3 to complete construction.



## *Memorandum*

**TO:** Toll Bridge Program Oversight Committee **DATE:** August 14, 2013  
(TBPOC)

**FR:** Program Management Team

**RE:** Agenda No. - 1c  
Item – Events to Commemorate Bridge Opening

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**Recommendation:**  
Information Only

**Discussion:**

Regardless of which September weekend the TBPOC selects for the Bay Bridge closure and subsequent opening of the new East Span, there is insufficient time to carry out the public access events approved by the TBPOC in November 2012 and for which BATA in February 2013 approved funding.

Given the significant logistical efforts needed to prepare for the construction, traffic mitigation and other activities required for the opening of the new Eastern Span of the Bay Bridge, and the limited staff resources at our disposal, the brief time available simply does not allow for the planning and preparation for safe public access to commemorate the new bridge.

Instead the opening of the new span will be commemorated with a traditional chain-cutting event. Conducting a limited chain-cutting event does not preclude the possibility of eventually making plans for a large-scale public access event, or events, at some point in the future. But it is expected that any celebration of this scope would take place after all work on the new East Span has been completed.